

Date: Tuesday, 17/02/2009 3:44:03 PM
User: Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: HINGE		
Job Number	: 45842					
Estimate Number	: 11134					
P.O. Number	:			Part Number	: D31617	
This Issue	: 17/02/2009		S.O. No. :	Drawing Number	: D3161 REV A2	
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: / /		Type :	Drawing Revision	: A2	
Previous Run	: 45558			Material	:	
Written By	:			Due Date	: 24/02/2009	
Checked & Approved By	: <u>MNF 09-02-17</u>			Qty:	15	Um: Each
Comment	: Est A 04.08.24 New Issue KJ/JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	MS2025737200	Piano Hinge	15X
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 15.0000 Each(s)	
		Piano Hinge	
		Pick:	
	Qty Part number Description	Batch	
	1 MS20257-3-7200 Hinge	<u>M101334</u>	<i>m-f 09/02/18</i>
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	15X
		Comment: SMALL & MEDIUM FAB RESOURCE 1	<i>68.</i>
		(1) 72" Hinge makes (5) D3161-7 parts at 14" long	
		Cut to length as per Dwg D3161	<i>m-f 09/02/18</i>
3.0	QC5	INSPECT WORK TO CURRENT STEP	15
		Comment: INSPECT WORK TO CURRENT STEP	
4.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1	
		Identify and Stock	
		Location: _____	<i>15/2/19 (15)</i>
5.0	QC21	FINAL INSPECTION/W/O RELEASE	09/02/20
		Comment: FINAL INSPECTION/W/O RELEASE	<i>MNF 09-02-19</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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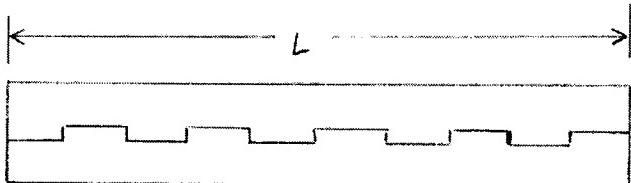
NOTE: Date & initial all entries

DART

DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED RF	APPROVED #	DRAWING NO. D3161	REV. A SHEET 1 OF 1
DATE 02.04.24	TITLE HINGE		SCALE NTS
A 02.04.24		NEW ISSUE	
AI 04.02.27		ADDED D3161-5	
AZ 04.06.30		ADDED D3161-7 & D3161-9	

RELEASED
02.04.24 AF

P/N	LENGTH 'L'	DESCRIPTION
D3161-1	13.5"	HINGE (REPLACES MS20257-3-13.5 ON D2183)
D3161-3	15.0"	HINGE (REPLACES MS20257-3-15.0 ON D2950-041)
D3161-5	9.9"	HINGE
D3161-7	14.0"	HINGE
D3161-9	17.0"	HINGE

NOTES:

- ① MAKE FROM MS20257-3-7200 HINGE

#45842

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